

PRODUCT DATA SHEET

DECCOBOND 300

Melamine & Vinyl Glue

PRODUCT NAME: DECCOBOND 300

PRODUCT DESCRIPTION:

Deccobond 300 is a polymer based emulsion adhesive formulated for modern gluing operation where fast setting time with good bond strength.

APPLICATION:

Deccobond 300 is suitable for lamination of PVC films or vinyl laminates to blockboard, chipboard and plywood.

PHYSICAL PROPERTIES:

Appearance:	White emulsion
Solid:	55.0 – 56.0%
pH:	4.0 – 5.0
Odor:	Mild, None when dry
Viscosity:	4,500 – 5,500 cps (Brookfield RVF Spindle 4, 20rpm at 26° C)
Specific Gravity:	1.058
Flammability:	Non flammable
VOC:	9.0 g/L
LEED:	Compliant

PREPARATION:

Deccobond 300 is supplied ready to use and do not require mixing.

USAGE:

Surfaces to be glued must be clean and free from dust, grease or oil. If present on the surface, it must be cleaned with solvents or thinners.

CLEANING

Machines, brushes, rollers, glue guns & spreaders can be easily cleaned with water & sponge. Warm water cleans better. Keep application equipment in water after use for easier cleaning.

STORAGE

Deccobond 300 is stable. Stores well for at least 9 to 12 months at room temperature.

KEEP FROM FREEZING

For Industrial & Professional Use