



DECCOBOND 185

Coated & Uncoated Paper Stock Adhesive

DESCRIPTION:

DECCOBOND 185 is a co-polymer based emulsion adhesive formulated for bonding coated & uncoated paper stock with good bond strength & high speed applications. Cured film provides excellent water resistance.

APPLICATION: **DECCOBOND 185** is designed for machine application & injection gluing from glue pot system. It gives a strong and durable bond upon curing.

PREPARATION & USAGE:

DECCOBOND 185 is supplied ready to use and do not require mixing.

Drying time: 5-10 minutes depending temperature condition & substrate

Set time: 2-4 hours

Ideal working temperature: Room temperature

CLEAN UP:

Tools, glue line, injection heads, glue guns and spreaders can be easily cleaned with water and sponge. Warm water cleans better. Keep application equipment in water after use for easier cleaning.

STORAGE:

DECCOBOND 185 is stable. Stores well for at least 9 to 12 months at room temperature of 20° C. Do not store next to heaters or very high temperatures of 65° C or more. **DECCOBOND 185** is packed in plastic or polyethylene containers. Do not store in unlined metal containers as there will be reactions between the adhesive and the unlined container resulting in dark stains and contaminants. **KEEP FROM FREEZING.**

VOC Compliant:

Compliant to 21 CFR 176.180 component of paper & paperboard in incidental contact with dry food.



PHYSICAL PROPERTIES

Type	White emulsion	Viscosity	1,200 – 2,200 cps
Appearance	White	Odor	Mild to None
Solids	53.5–55.5 %	Flammability	Non-flammable
Specific Gravity	1.10	VOC	1.1 g/L

PACKING INFORMATION

Size	Pail/Pallet
5 gallon pail	36
55 gallon drum	-
275 gallon tote	-



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