



Since 1990

# DECCOBOND 311

## Vinyl Glue

### DESCRIPTION:

**DECCOBOND 311** is a polymer based emulsion adhesive designed to provide strong bond. Provide good integrity to the book spine with thick book. Film dries clear & provides flexible bond.

### APPLICATION:

**DECCOBOND 311** is applicable to most books from paper backs to hardcover books. Good for vinyl to cardboard well & spine gluing. Suitable for roller coat or manual application.

### PREPARATION & USAGE:

**DECCOBOND 311** is supplied ready to use and do not require mixing. Surfaces to be glued must be clean and free from dust, grease or oil. If present on the surface, it must be cleaned with solvents or thinners.

### CLEAN UP:

Machines, brushes, rollers, glue guns & spreaders can be easily cleaned with water & sponge. Warm water cleans better. Keep application equipment in water after use for easier cleaning.

### STORAGE:

**DECCOBOND 311** is stable. Stores well for at least 9 to 12 months at room temperature of 20° C. Do not store next to heaters or very high temperatures of 65° C or more. **DECCOBOND 311** is packed in plastic or polyethylene containers. Do not store in unlined metal containers as there will be reactions between the adhesive and the unlined container resulting in dark stains and contaminants. **KEEP FROM FREEZING.**

### VOC Compliant:



PHYSICAL PROPERTIES			
<b>Type</b>	White emulsion	<b>Viscosity</b>	2,500 – 3,500 cps
<b>Appearance</b>	White	<b>Odor</b>	Mild to None
<b>Solids</b>	55–56 %	<b>Flammability</b>	Non-flammable
<b>Specific Gravity</b>	1.054	<b>VOC</b>	2.0 g/L

PACKING INFORMATION	
Size	Pail/Pallet
5 gallon pail	36
55 gallon drum	-
275 gallon tote	-



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