



Since 1990

# DECCOBOND 920

## Vinyl Glue

### DESCRIPTION:

**DECCOBOND 920** is a polymer based emulsion adhesive formulated for modern gluing operation where fast setting time with good bond strength.

### APPLICATION:

**DECCOBOND 920** is suitable for machine application. Packaging application, used for difficult to bond surfaces and very low energy surfaces & films.

### PREPARATION & USAGE:

**DECCOBOND 920** is supplied ready to use and do not require mixing. Surfaces to be glued must be clean and free from dust, grease or oil.

### CLEAN UP:

Machines, brushes, rollers, glue guns & spreaders can be easily cleaned with water & sponge. Warm water cleans better. Keep application equipment in water after use for easier cleaning.

### STORAGE:

**DECCOBOND 920** is stable. Stores well for at least 9 to 12 months at room temperature of 20° C. Do not store next to heaters or very high temperatures of 65° C or more. **DECCOBOND 920** is packed in plastic or polyethylene containers. Do not store in unlined metal containers as there will be reactions between the adhesive and the unlined container resulting in dark stains and contaminants. **KEEP FROM FREEZING.**

### VOC Compliant:



### PHYSICAL PROPERTIES

<b>Type</b>	White emulsion	<b>Viscosity</b>	1,800 – 2,400 cps
<b>Appearance</b>	White	<b>Odor</b>	Mild to None
<b>Solids</b>	54.5–55.5 %	<b>Flammability</b>	Non-flammable
<b>Specific Gravity</b>	1.08	<b>VOC</b>	5.0 g/L

### PACKING INFORMATION

Size	Pail/Pallet
5 gallon pail	36
55 gallon drum	-
275 gallon tote	-

